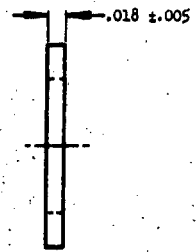


GROMMET



WASHER

ASSEMBLY DASH NO.

DETAILED DASH NO.

ASSEMBLY DASH NO.			DETAILED DASH NO.					
			GROMMET			WASHER		
CHROME PLATE		BLACK OXIDE	CHROME PLATE		BLACK OXIDE	CHROME PLATE		BLACK OXIDE
C1		E1	GC1		GR1	WC1		WB1
C2		E2	GC2		GR2	WC2		WB2

DASH NO.	A	B	C	D
1	.970	.600	.970	.670
2	.843	.477	.843	.541

(A) MATERIAL: HIGH BRASS, QQ-B-613, COMPOSITION 2, HALF HARD. GROMMET AND WASHER TO BE MADE FROM .0201 AND .0179 INCH THICK STRIP, RESPECTIVELY.
FINISH: BRIGHT CHROMIUM PLATE, QQ-C-320, OR COMMERCIAL BLACK OXIDE, AS SPECIFIED. THICKNESS OF NICKEL AND CHROMIUM OR COPPER AND NICKEL AND CHROMIUM PLATE .0001 INCH MIN.
FINISHED ARTICLES TO BE FREE OF BURRS OR RAGGED EDGES. THE ASSEMBLY SHALL CONSIST OF ONE GROMMET AND ONE WASHER OF THE SAME FINISH.

DIMENSIONS IN INCHES. UNLESS OTHERWISE SPECIFIED, TOLERANCES: DECIMALS ±.010.

EXAMPLES OF PART NUMBERS:

- MS22048C1 = .970 CHROMIUM PLATED GROMMET ASSEMBLY.
- MS22048WB1 = .970 BLACK OXIDE FINISH WASHER.
- MS22048GC1 = .970 CHROMIUM PLATED GROMMET.

THIS STANDARD TAKES PRECEDENCE OVER DOCUMENTS REFERENCED HEREIN, REFERENCED DOCUMENTS SHALL BE OF THE ISSUE IN EFFECT ON DATE OF INVITATIONS FOR BID.

P.A. USAF - AFSC Other Cust Navy - Wep	TITLE	MILITARY STANDARD
	GROMMET AND WASHER, PARACHUTE PACK	MS22048(ASG)
PROCUREMENT SPECIFICATION NONE	SUPERSEDES: AN5560	SHEET 1 OF 1

This standard has been approved by the Bufilep (Department of the Navy) and the Department of the Army, and is mandatory for use by that activity. All other military activities are required to employ this standard where suitable.

NOTICE—When Government drawings, specifications, or other data are used for any purpose other than in connection with a definitely related Government procurement operation, the United States Government hereby incurs no responsibility, nor any obligation whatsoever; and the fact that the Government may have furnished, furnished, or in any way supplied the said drawings, specifications, or other data is not to be regarded by implication or otherwise as in any manner licensing the holder or any other person or corporation, or conveying any rights or permission to manufacture, use, or sell any patented invention that may in any way be related thereto.

APPROVED 15 Jun 59 REVISED (A) 25 May 61